



T.F. & J.H.
BRAIME
(HOLDINGS) P.L.C.



4B BRAIME GROUP

Celebrating 125 Years



Head office in Leeds, U.K.



www.go4b.com



Company History

The company was founded in 1888 by T.F Braime, (later joined by his brother J.H Braime), to manufacture Drip and Force Feed Oilcans. Many of the designs were patented and sold worldwide, particularly to the Railway industry.

Around 1900, the company began to specialize in the new technology of deep drawn steel pressings, manufacturing parts for the consumer, military and automotive industries.

The company also began manufacturing pressed seamless steel elevator buckets, issuing its first catalogue in 1908 offering over 350 sizes.

The 1950's also saw the incorporation of the firm into T.F. & J.H. Braime Holdings PLC, which obtained a full quote on the London stock exchange. The company is now listed on the London Aim Market but remains family controlled and managed.



A general view of the press shop in the early 1920s.

In 1971 Braime founded a new subsidiary:

4B Elevator Components Ltd.

4B was established to serve the material handling needs of the elevator and conveyor markets.

By 1984, 4B had expanded its product line into electronic components.

1984 also marked the year that 4B founded its first international office in the USA - [**4B Components, USA**](#).

Since then, 4B has expanded operations to include offices in France, South America, Asia, Germany, Africa and Australia.



1991 4B acquires the French elevator company SETEM, which becomes known as [4B SETEM, France](#)

2001 4B opens a subsidiary in Argentina to serve the South American market: [**4B Sudamerica**](#)

2003 4B opens regional office in Thailand: [**4B Asia Pacific**](#)

2005 4B moves into Germany with [**4B Deutschland**](#)

2008 4B opens a subsidiary in South Africa to serve the sub saharian market: [**4B Africa**](#)

2010 4B opens regional office in Australia: [**4B Australia**](#)

2012 4B Australia, 4B USA and 4B Africa all move to bigger premises as they have outgrown their old buildings.

2013 Braime Group celebrates its 125th anniversary.

4B Today

With the world's largest range of elevator and conveyor components, 4B's material handling division has led the field in elevator bucket design and manufacture by supplying the highest quality products.

4B's electronic division specializes in level controls, intelligent sensors and safety control systems that prevent costly downtime and reduce the risk of explosions in hazardous areas.

4B's main product ranges are

Components for bucket elevators:

- o Elevator Buckets (steel and plastic)
- o Elevator Bucket Bolts,
- o Elevator Belting and Belt Fasteners

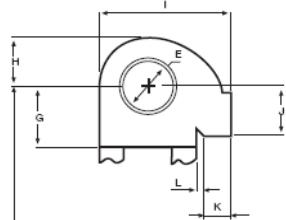
Conveyor chains:

- o Drop forged chains
- o Bolt 'n' Go chains (drop forged and round link)
- o Sprockets and trailers

Hazard Monitoring Devices to help protect Process

Plant and to support Preventative Maintenance:

- o Misalignment Sensors
- o Bearing Temperature Sensors
- o Speed Switches
- o Inductive Sensors
- o Monitoring Systems



4B has always been known for the quality of their engineering support, which in turn is based on research and ongoing product testing.

4B offer their customers a **Free Design Service**, whether to trouble shoot an existing problem, increase the capacity of an existing machine, or assist in the detailed design of new equipment.



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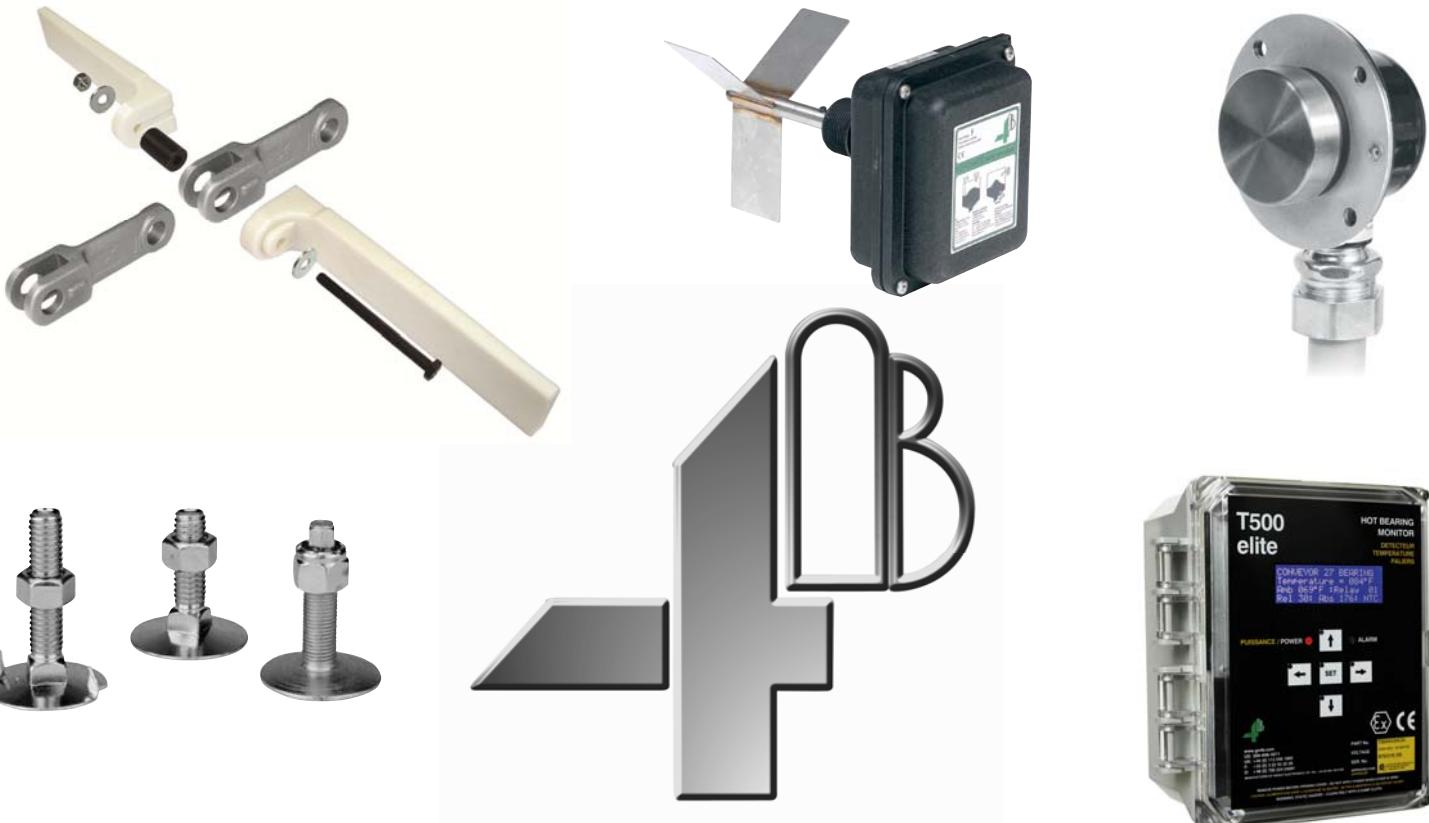


The UK factory is still situated on a six acre site in Leeds and employs 150 people. Today, The Braime Group and its subsidiaries are major suppliers to a wide range of industries including the material handling, grain, feed, milling, cement and other heavy duty industries.

In 2013, the firm celebrates 125 years of being in business and continues to be successful under the leadership of Nicholas Braime.



Aerial view of the factory in Leeds, U.K.



Ensuring our clients have safe, reliable and efficient products is a 4B priority. Continuous research and development maintain 4B products at the cutting edge of technology.

With subsidiaries in Europe, North America, South America, Asia, Africa and Australia along with a worldwide network of distributors, 4B's global team of engineers and sales professionals can provide you with practical solutions for all your material handling applications.



BETTER BY DESIGN

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